# RADA 425 IC THERMOSTATIC MIXING VALVE



- WRAS Approved
- Unbeatable thermostatic control even at low flow rates
- Supplied complete with strainers, check valves, integral isolators and test point
- Easy to install features adjustable elbows and 28 mm compression fittings
- Ideal for medium to large group showering installations



### Specify as: Rada 425 IC (1.1847.005)

Group thermostatic mixing valve incorporating the patented Radatherm temperature sensor, isolating ball valves, check-valves, integral isolators, test points and filters plus 28mm compression fittings.

### mm 68 167 mm 61 mm 62 mm 295 mm 42 mm

#### Flow Diagram



### Kohler Mira Limited Cromwell Road

Cheltenham Gloucestershire GL52 5EP

Dimensions (mm)

194 mm

**Specification Enquiries** Tel: 0844 571 1777 Fax: 0844 472 3076 Email: rada\_technical@mirashowers.com www.radacontrols.com

354 mm



## TECHNICAL SPECIFICATION

#### Operation

The Rada 425 thermostatic mixing valve, incorporating the patented "Radatherm" temperature sensor, is capable of close temperature control at diverse flow rates between 8 lit/min and 200 lit/min making it ideal for large group showering installations. It's temperature control knob allows the authorised user to select the required temperature within the range available. An integral temperature stop limits the maximum temperature to a preset level and can only be reset by an authorised person (alternatively, the temperature knob can be locked in position after the desired temperature has been selected).

#### **Product Range**

**425 IC** - For surface mounting. Angle inlet elbows incorporate isolating ball valves, check-valves, strainers and test point for monitoring system conditions. Inlets & outlet connections: 28mm compression.

#### Connections

Standard connections are **hot-left**, **cold-right**, **outlet-top** when facing the control.

**Note!** The outlet can be altered to bottom outlet if required by repositioning the drain plug.

#### Approvals

WRAS approved (UK Water Regulations Advisory Scheme). Designed, manufactured and supported in accordance with accredited BS EN ISO 9001:2008 Quality Management Systems and BS EN ISO 14001:2004 Environmental Management Systems.

#### **Flow Control**

Separate flow control required.

#### Materials

Body: European 4MS Scheme Compliant Brass meeting DZR and Low Lead requirements.

#### **Temperature Range**

Optimum thermostatic control range: 30°C - 50°C. Minimum cold water temperature: 1°C. Maximum hot water temperature: 85°C.

#### **Pressures/Flow Rate**

Minimum dynamic supply pressure: 0.1 bar. Maximum supply static pressure: 10 bar.

Maximum pressure loss ratio\*: should not exceed 10:1 in favour of either supply during flow. Maximum pressure loss: inlets to outlet is 3.5 bar, which equates to maximum 200 l/min flow rate at mid blend. **Note!** Pressure loss is the pressure drop between the inlets and the outlet of the mixing valve when flow is taking place.

Minimum flow rate: 8 l/min at mid blend with nominally equal supply pressures.

Maximum flow rate: 200 l/min.

Note! Both hot and cold pressure should be nominally equal

\* Pressure loss ratio is determined by subtracting the resistance to flow of the outlet pipework and outlet fittings (generally known as 'back pressure', and measured at the outlet of the mixing valve) from the dynamic pressures of the hot and cold water at the inlets of the mixing valve. This is at its extreme when the mixing valve is being used at its lowest flow rate and when the maximum inequality occurs in the pressure of the hot and cold water supplies.

#### Weight

Product	Gross Weight (Kgs)	Total Packaged Weight (Kgs)
Rada 425 IC	7.16	7.52

#### Kohler Mira Limited Cromwell Road, Cheltenham

www.radacontrols.com

Gloucestershire, GL52 5EP

Specification Enquiries Tel: 0844 571 1777, Fax: 0844 472 3076 Email: rada\_technical@mirashowers.com Rada is a registered trademark of Kohler Mira Limited. The company reserves the right to alter product specification without notice.

© February 2016 Kohler Mira Limited. All rights reserved. No part of this document, or any accompanying document, may be reproduced or transmitted in any form or by any means, including photocopying or electronically, without the permission of Kohler Mira Limited.



A KOHLER COMPANY